



--- Rebuilt Upgraded GM 604 Tech Bulletin ---

Date: 2/3/2026

Bulletin #: 2026-1

Sealed Engine Alliance Leaders announced the following aftermarket items have been approved as replacement parts on rebuilt upgraded GM 88958604 / 88869604 Engines for all Sealed Engine Alliance series and tracks.

Approved Aftermarket Replacement Crankshafts – Scat 4-350-3480-5700-L & Liberty ZR-3500-L4340 353340 Approved

Aftermarket Crank Hub – Allstar Performance ALL90030

*****Stock GM 604 Reminder*****

To receive any weight break offered by a track or series unaltered GM 88958604 / 88869604 engines must remain as produced by GM. The only approved modification permitted to the engine is the oil pan can be changed to a Champ Pan Part #CP106LTRB. The pan must be replaced and sealed by a certified S.E.A.L. builder. All other parts including valve springs & balancer must remain OEM parts as produced and sold by GM.

If you have any questions, please reach out to your respective series or engine builder for more information.